EST 15LT 670g

DESCRIPTION

This high density polyethylene (HDPE) drum is suitable for storage, handling and transportation





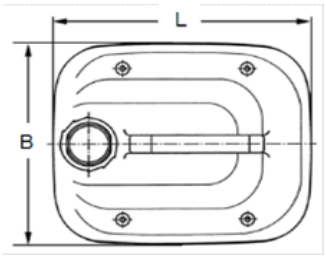
PRODUCT

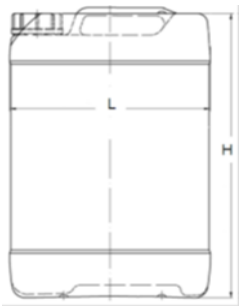
Nominal/Brimful Capacity (litres):	15,0 / 17,6	±2.0%
Nominal Tare Weight (g):	670g	±4.0%
Minimum Internal Test Pressure (kpa):	200	
Body Material:	High Molecular Weight HD Polyethylene	
PCR Content:	0%	
Fabrication:	Extrusion blow moulded	
Embossings:	UN approval, Date, Recycling symbol, Manufacturers sign.	

APPROVALS

UN marking:	3H1/Y1.9/200/*/B/AST-040074

* Year of manufacture



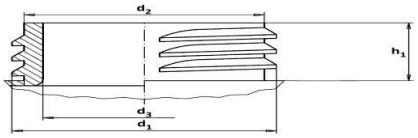


BODY DIMENSIONS

H - Total Height:	315 mm	±8.0 mm
H - Stacking Height:	307 mm	±5.0 mm
B - Width	250 mm	±5.0 mm
L - Length	290 mm	±8.0 mm

NECK TYPE

Neck Thread Formation:	External, with tamper evident ratchet	
Height:	22,4 mm	±1.5 mm
External diameter:	59,0 mm	±1.5 mm
Internal diameter:	48,5 mm	±1.5 mm
Pitch of Thread:	6	
No. of Starts:	1	



CLOSURE SYSTEM

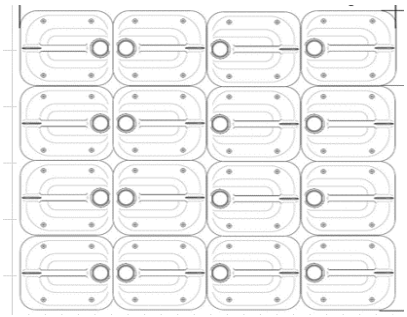
Type:	Screw cap DIN 61 made from HDPE
Closing Torque:	23-25 Nm at ambient temperature
Closure sealing type:	EPE foam gasket

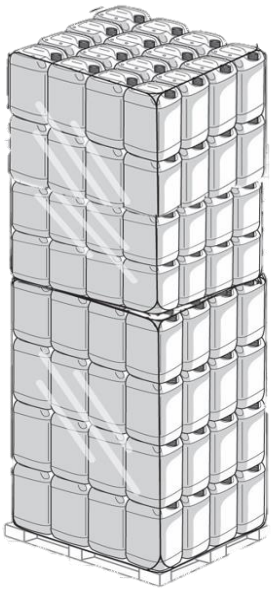
SHIPPING

	Packaging
Pallet Dimensions:	1200 x 1000
Bottle quantity per layer	16
Layers per pallet (Over 2 packs)	4 / 4
Bottle quantity per pallet (Over 2 packs)	64 / 64
Pallet quantity per full truck:	26
Quantity in one full truck load:	3,328
Palletisation Height*	

*Pallet height can vary ± 2cm

Any Other Variant	





DECLARATION OF COMPLIANCE

Fully EU Compliant

ISO 9001, 14001 & 45001 Complaint

Halal & Kosher Certified

Declarations of Conformity, Specific Statements and Guidance & Instructions for the bottles can be obtained on request.

ADDITIONAL DETAILS

The details in this statement are based on our present knowledge and experience. They do not free the user of carrying out their own packaging and transporting tests. A legally binding assurance cannot be derived from this statement.

Quality Assurance Department

TS 01-03 (670) Version 1 Date: 08.10.2025 Approved by: B Meredith

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bsi ISO 9001 Quality Management Systems CERTIFIED ISO 14001 Environmental Management CERTIFIED ISO 45001 Occupational Health and Safety Management CERTIFIED